



## Security

- Wear personal protective equipment (safety goggles, hearing protection, safety shoes, helmet)
- **Read the operating instructions before starting work**
- Do not manipulate protective equipment
- Do not stand under conveyor belts
- Observe and check emergency stop positions
- Maintain a safety zone of 5m
- Remove tools and foreign objects from the operating



## Positioning

### Site requirements:

- Level surface with sufficient load-bearing capacity
- Not in the area of overhead power lines
- Ambient temperature below 35°C
- Horizontal alignment with support feet
- Ensure accessibility for cleaning and maintenance



## Start-up

1. clear the danger zone
2. connect the power supply (CEE 16A) or start the generator
3. switch on the main switch
4. check emergency stop circuit
5. start the machine in automatic mode
6. observe start-up warning (3x horn tone in automatic mode)



## Machine operation

### Automatic mode:

1. unlock emergency stop button (turn & pull)
2. press "Stop/Reset" for 3 seconds (red LED goes out, green LED flashes)
3. select all components (all selector switches to the right)
4. press the start button (green)
5. wait for the start-up warning (3 horn beeps)
6. set speeds via potentiometers

Stop: "Stop/Reset" button (red) or emergency stop



pushed = stop  
pulled = ok



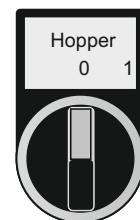
**stop button**  
light = malfunction  
off = ok



**start button**  
flash = ready  
light = operation



**toggle switch**  
component selected



**toggle switch**  
component not selected



**Poti**  
1 = minimal  
10 = maximal  
light = active / flash = malfunction



gremac.net

# GREMAC

Service • Spare parts

**+49-(0) 90 73 - 4 03 98 70**



whatsapp