



Security

- Wear personal protective equipment (safety goggles, hearing protection, safety shoes, helmet)
- **Read the operating instructions before starting work**
- Do not manipulate protective equipment
- Do not stand under conveyor belts
- Observe and check emergency stop positions
- Maintain a safety zone of 5m
- Remove tools and foreign objects from the operating



Positioning

Site requirements:

- Level surface with sufficient load-bearing capacity
- Not in the area of overhead power lines
- Ambient temperature below 35°C
- Horizontal alignment with support feet
- Ensure accessibility for cleaning and maintenance



Start-up

1. clear the danger zone
2. connect the power supply (CEE 16A) or start the generator
3. switch on the main switch
4. check emergency stop circuit
5. start the machine in automatic mode
6. observe start-up warning (3x horn tone in automatic mode)



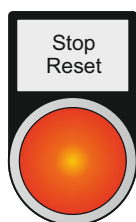
Machine operation

Automatic mode:

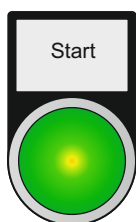
1. unlock emergency stop button (turn & pull)
 2. press "Stop/Reset" for 3 seconds (red LED goes out, green LED flashes)
 3. select all components (all selector switches to the right)
 4. press the start button (green)
 5. wait for the start-up warning (3 horn beeps)
 6. set speeds via potentiometers
- Stop: "Stop/Reset" button (red) or emergency stop



pushed = stop
pulled = ok



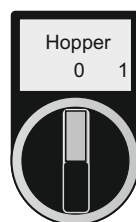
stop button
light = malfunction
off = ok



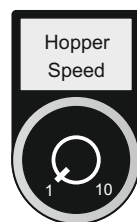
start button
flash = ready
light = operation



toggle switch
component
selected
light = aktive / flash = malfunction



toggle switch
component
not selected



Poti
1 = minimal
10 = maximal



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